# **TECHNICAL DATA SHEET**

# **3DPower PLA MATTE**

3DPower PLA MATTE filament is characterized by a matte finish while retaining all the advantages of printing with the most popular 3D material on the market - PLA. The low material shrinkage combined with low printing temperatures make printing with 3DPower PLA MATTE filament a pleasant experience for beginners.

## **Filament specification**

Property	Value	
Diameter:	1.75mm	
Diameter tolerance:	± 0.03mm	
Ovality:	≥ 95%	
Net weight:	1000g	
Nozzle temperature:	195-220°C	
Bed temperature:	30-60°C	
Cooling:	50-100%	
Print speed:	40-100mm/s	

### **Technical data**

Property	Typical value	Test method
Density	1.29 g/cm <sup>3</sup>	D 792
Heat Deflection Temperature (0.45MPa)	58°C	D 648
Tensile strength	37 MPa	D 638
Flexural modulus – cristalized	2350 MPa	D 790
Notched Izod impact strength	58 J/m	D 256
Elongation at break	>9%	D 638

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